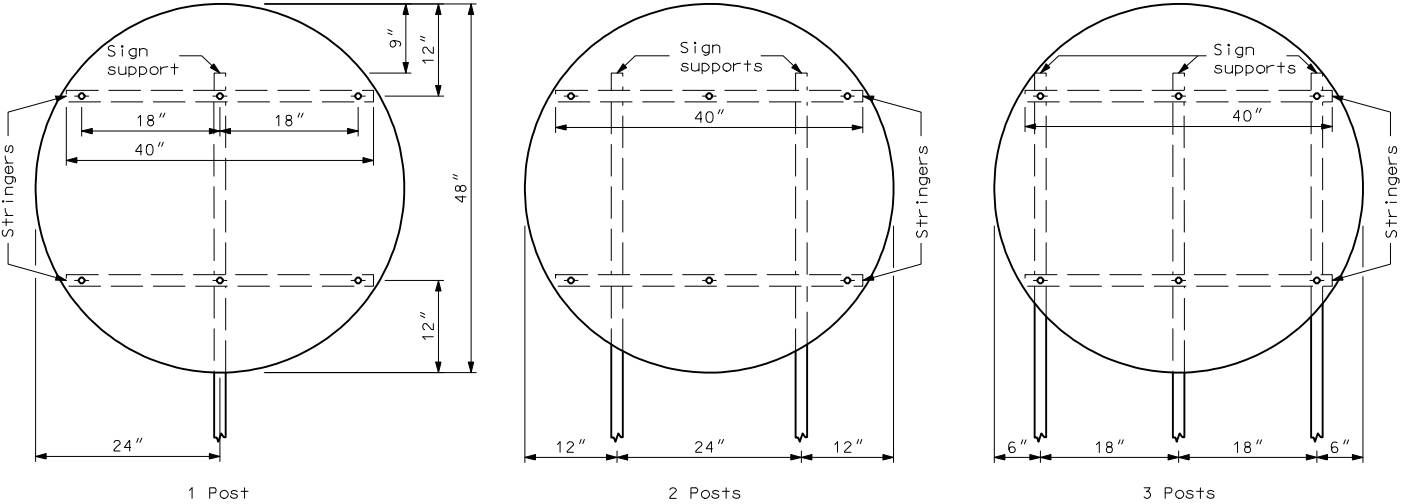
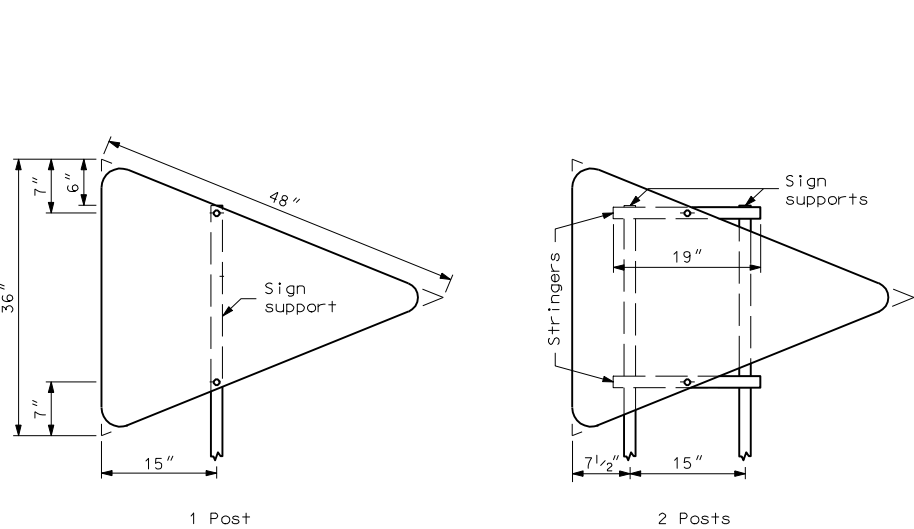


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING, AND GUIDE SIGNS

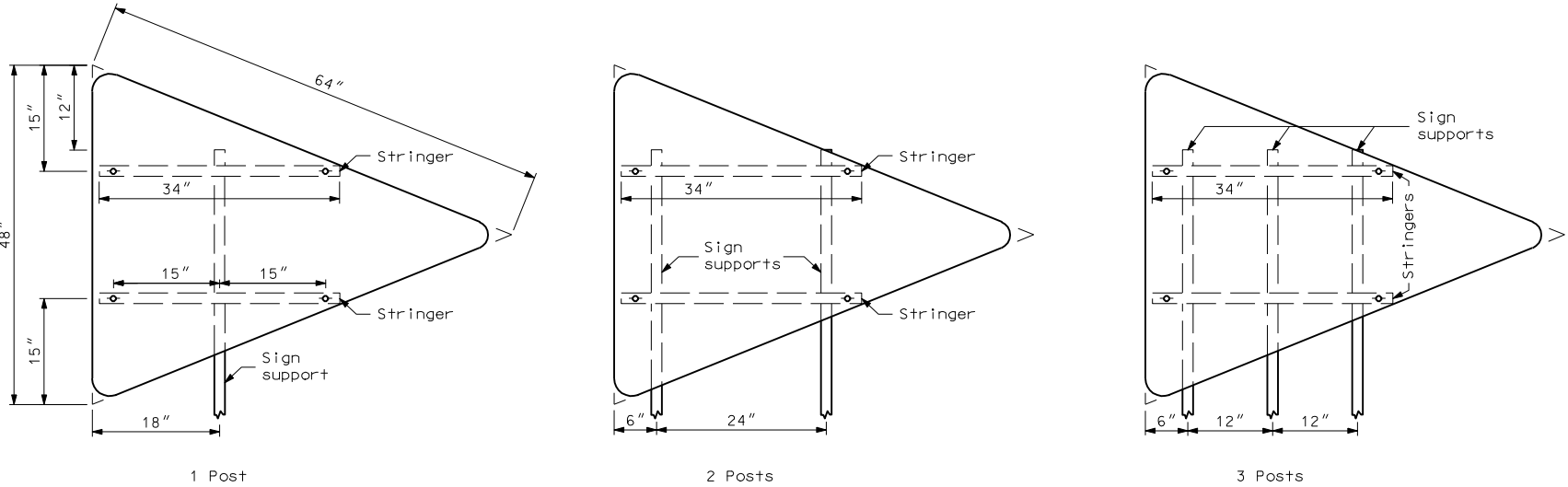
- NOTES:
- 1. See standard D-754-24 for mounting details.
 - 2. The minimum sign backing material thickness shall be 0.100 inch.
 - 3. Perforated square tube stringer shall be 1½" x 1½".
 - 4. All holes shall be punched round for ⅜" bolt.



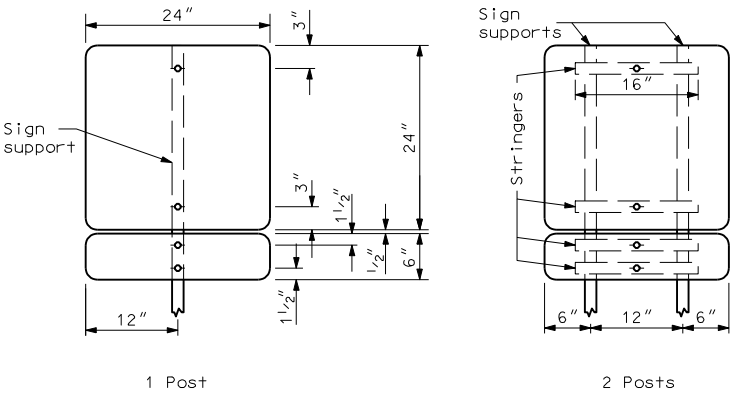
ASSEMBLY NO. 64



ASSEMBLY NO. 65



ASSEMBLY NO. 66



ASSEMBLY NO. 67

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by MARK S GAYDOS, Registration Number PE-4518, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation
10-1-86		
REVISIONS		
DATE	CHANGE	
05-01-92 06-06-01 10-13-04 12-01-04	General revisions Layout revision Note revisions PE Stamp added	